

Work Order ID 78611

January-11-12 2:47:46 PM

78611

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Deck Plate

Stop

NS2

Start Date: 11/01/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/01/11 Tooling:

Date:

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D350-616	E								

100

100

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

0.00

12/1/30

12/1/30

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

0.00

12/2/02/09

12/2/02/09

12/2/02/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Item Name: Deck Plate

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NS2

Start Date: 11/01/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-616-015

Location: B

PPP Rev: C

0.00

0.00

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

130 *50* *12/2/13*

12/2/13

12-02-13 *2*

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Picklist Print

January-11-12 2:47:50 PM

Page 2

Work Order ID: 78611

78611

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

D2364

Manufactured No

110

Each

5.0000

1

**

2
2

S
D2364

Deck Plate, Fwd 350 Litt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST225	5	
70796	5	

D2365

Manufactured No

110

Each

29.0000

2

**

2
2

S
D2365

Wearplate

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST008	29	
73456	29	

D2369-1

Manufactured No

110

Each

10.0000

1

**

2
2

S
D2369-1

Deck Plate Locator Brackets

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST241A	1	
70797	1	

D2369-3

Manufactured No

110

Each

9.0000

1

**

2
1
1
20
10/11/20
20

S
D2369-3

Deck Plate Locator Brackets

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST241A	9	
70798	2	
75191	4	
75247	3	

W/O:		WORK ORDER CHANGES					
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January-11-12 2:47:50 PM

Page 3

Work Order ID: 78611

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

D3494-1

Manufactured No

110

Each

13.0000

1

2

**

S*
X*
Stub Cover

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST224	13	
68881	3	
69187	10	

MS20426AD4-5

Purchased No

110

Each

5,232.000

25

50

**

S*
MS20426AD4-5*

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Mezz	165	
6733	165	

MS20426AD4-6

Purchased No

110

Each

1,349.000

25

50

**

S*
MS20426AD4-6*

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST317	1349	
110139	207	
117505	142	
119436	1000	

MS20426AD5-7

Purchased No

110

Each

1,131.000

6

12

**

12/1/30

ST2

S*
MS20426AD5-7*

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST318	1131	
101340	1025	
7681	106	

W/O:		WORK ORDER CHANGES					
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January-11-12 2:47:50 PM

Page 4

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78611

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

MS20426AD5-8

Purchased

No

110

Each

1,231.000

6

12

**

S ✓ *MS20426AD5-8*
Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST318	1231	
-------	------	--

4533	1231	
------	------	--

MS20601-AD4W2

Purchased

No

110

Each

176.0000

15

12
30

**

S ✓ *MS20601-AD4W2*
Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST322	176	
-------	-----	--

119232	176	
--------	-----	--

MS20601-AD4W3

Purchased

No

110

Each

2,402.000

30

20
60

**

S ✓ *MS20601-AD4W3*
Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST321	2402	
-------	------	--

114538	2402	
--------	------	--

MS21042L3

Purchased

No

110

Each

6,081.000

6

60
12

**

S ✓ *MS21042L3*
Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST300	6081	
-------	------	--

117441	16	
--------	----	--

117885	32	
--------	----	--

118451	5	
--------	---	--

118927	3	
--------	---	--

119017	5551	
--------	------	--

119075	474	
--------	-----	--

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

January-11-12 2:47:50 PM

Page 5

Work Order ID: 78611

78611

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

MS24693-C273

Purchased

No

110

Each

53.0000

5
6
12
*****MS24693-C273***

Screw

MS24693-C48

Purchased

No

114752

110

Each

124.0000

22
12
44
*****MS24693-C48***

Screw

MS35207-264

Purchased

No

119232
120142

110

Each

90.0000

4
15
8
12/1/3 and 2
*****MS35207-264***

Screw

Location	Loc Qty	Loc Code
ST295	90	
119232	90	

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
1	X		D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
		1	D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
		1	D2370	LITTER ASSEMBLY
		1	D2493	PATIENT STOP
		1	D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NA S1149D0363J	WASHER (or AN960JD10)

RELEASED
(08/11/21)

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	08.11.07
CERT. NO.:	SH96-10
ISSUE NO.:	2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350			RF	08.11.07
D	ADD D3494-1 STUB COVER			MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310			MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9			BW	96.01.09
A	NEW ISSUE			BW	95.02.20
REV.	DESCRIPTION			BY	DATE
DESIGN		BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN		RF			
CHECKED		DS	DRAWING NO.	REV. E	
MFG. APPR.		N/A	D350-616	SHEET 1 OF 12	
APPROVED		DS	TITLE	SCALE	
DE APPR.		<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS	
DATE		08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		